

## SERVICE BULLETIN

12955 Enterprise Way Bridgeton, MO 63044-1200 Technical Service 800-628-8363 Parts (800) 621-7278 Parts Fax (800) 531-2580 General Information (800) 325-8811

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SUBJECT: 170-171 Motor Test Procedure

From Standby Mode: Press Mode Button Press "#" key repeatedly until display shows "TEST" Press and HOLD "\*" key then press "#", display shows "init" Press "\*" until display shows "P.test"

## **OPTIONS:**

- . Press A : Runs all motors in the machine
- . Press B-F Runs all selections on individual shelf selected
- . Pressing the same letter again will stop the motor test
- . Display shows current selection that is running
  - 1) Decimal point ON = Cycle switch open (home Position)
  - 2) Decimal point OFF = Cycle switch closed (mid-cycle)

## 88.88

# of motors failed

# of motors good

Pressing 0 will show a list of failed motors